



We're here to help you navigate the scientific, technical and regulatory roadblocks to ensure the continued success of your product. With more than 30 years of analytical excellence and cutting-edge cGMP laboratory services, we have the insight, experience and capabilities to support you at every stage of your development and manufacturing process.

1

RAW MATERIALS TESTING

- Full Pharmacopeial testing (EP, BP, USP, JP and CP) including traditional wet chemistry and particulate techniques
- Ninhydrin positive substances
- Method verification
- Stability testing
- Characterisation: Assay, related substances, physical testing, spectroscopic (NMR, FT-IR), structural confirmation
- Contaminants and impurities



2

FINISHED PRODUCT RELEASE

- Dissolution
- Inhalation NGI: delivered dose uniformity, APSD
- Method development, validation and routine testing (ICH Q2 R1)
- Method transfer
- Characterisation: Assay, related substances, physical testing, spectroscopic and structural confirmation
- Trace element analysis (USP <232> <233>) (ICP-OES, ICP-MS)
- Degradants, contaminants and impurities
- Chromatography capabilities (including ion chromatography)



3

PACKAGING TESTING

- Bespoke extractables and leachables studies
- Container testing
- Integrity and characterisation testing (glass vials, stoppers)
- Syringe functionality and compositional testing
- Container closure testing
- Routine sterility testing
- Penetrability (IV bags, stoppers)
- Fragmentation
- Device characterisation (inhalers)



6

TROUBLESHOOTING & INVESTIGATIONS

- Nitrosamine testing
- Contamination Identification
- Fraud/counterfeit investigations
- Microbial contamination and identification to species levels (MALDI-TOF)
- Method redevelopment and validation
- Impurity isolation, sample purification and ID (preparative LC, LCMS and NMR)
- Toxicological support
- Priority Response Service
- High sensitivity analysis (IC, GCMS and ICP-OES)



5

PRODUCTION SUPPORT

- Cleaning validations
- Foreign body identification
- Cleaning verification
- Contaminant identification and characterisation
- Consultancy



4

ICH STABILITY STUDIES

- Storage (variety of conditions) for shelf-life assessments
- Photostability (ICH Q1 B)
- Transport/cycling studies
- Protocol creation

